

WIA

STICK WELDER

1
Phase

WELDARC® 135

P/N: MC110-0

**Transportable.
Easy to Use.
Welds with Ease.**



3 YEAR
WARRANTY
Refer to warranty statement for full details

WELDING.COM.AU

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Transportable. Easy to Use. Welds with Ease.

The perfect Stick welder if you're just starting out, the Weldarc 135 is the smallest in the WIA range. But don't let the size fool you. Simple in its design, yet it offers professional features including Arc Force, which allows the 135 to weld with ease and produce quality results.

Manufactured to deliver, the Weldarc 135 is ideal for those looking for a well-priced welder that offers reliability and performance that's second to none.



SUITABLE APPLICATIONS

- Repair and Maintenance
- Farming
- DIY Projects

WELDABLE MATERIALS

- Steel
- Stainless Steel
- Cast Iron

PACKAGE INCLUDES

- Heavy Duty Work Clamp (2m)
- Industrial Twist Lock Electrode Holder (3m)
- Padded Shoulder Strap

SPECIFICATIONS

Primary Voltage	Rated Primary Current	Max Primary Current	Recommended Generator Power	Supply Plug
240 VAC-50/60Hz	9.9 Amps	22.2 Amps	7 kVa Peak*	10 Amp
IP Rating	Weight	Warranty	Standards Compliance	
IP21S	4kg	3 Years	AS60974.1 & AS1674.2 (VRD)	

STICK SPECIFICATION

Current Range	Rated Output @ 40°C (10min)	Electrode Size Range	Material Thickness Range
20A/20.8V 135A/25.4V	135A/25.4V @ 20% 78A/23.1V @ 60% 60A/22.4V @ 100%	2.0 - 3.2mm	Welds up to 6mm steel plate, single pass

FEATURES

- 135 A single phase Stick welder
- 135 A at 25.4 V 20% Duty Cycle
- Portable – Only 4kg
- Built-In Thermal Protection – Prevents the machine from operating beyond its safe thermal zone
- Arc Force – Provides a more stable arc and prevents electrode sticking
- Hot Start – For better, easier arc starting
- VRD (Voltage Reduction Device)
- IP21S rated
- Generator compatible – 7 kVa Peak*

BEST USED WITH

Product	Part Number
Austarc 16TC Low Hydrogen Electrode	16TC25 (2.5mm) 16TC32 (3.2mm) 16TC40 (4.0mm)
Austarc 12P General Purpose Electrode	12P25 (2.5mm) 12P32 (3.2mm) 12P40 (4.0mm)
WIA OpticFX Helmet	SH300001 (Nero) SH300002 (Blue Knight)

*Due to variation between generators by different manufacturers, it is impossible for WIA to validate operation from all generators.