

STICK WELDER



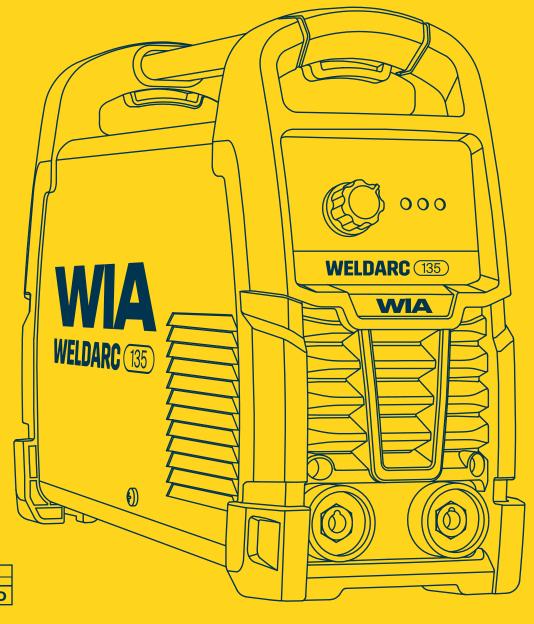
WELDARC 135

P/N: MC110-0

Transportable.

Easy to Use.

Welds with Ease.





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The perfect Stick welder if you're just starting out, the Weldarc 135 is the smallest in the WIA range. But don't let the size fool you. Simple in its design, yet it offers professional features including Arc Force, which allows the 135 to weld with ease and produce quality results.

Manufactured to deliver, the Weldarc 135 is ideal for those looking for a well-priced welder that offers reliability and performance that's second to none.



SUITABLE APPLICATIONS

Repair and Maintenance

Farming

DIY Projects

WELDABLE MATERIALS

Steel

Stainless Steel

Cast Iron

PACKAGE INCLUDES

Heavy Duty Work Clamp (2m)

Industrial Twist Lock Electrode Holder (3m)

Padded Shoulder Strap

SPECIFICATIONS

Primary Voltage	Rated Primary Current	Max Primary Current	Recommended Generator Power	Supply Plug
240 VAC-50/60Hz	9.9 Amps	22.2 Amps	7 kVa Peak*	10 Amp
IP Rating	Weight	Warranty	Standards Compliance	
IP21S	4kg	3 Years	AS60974.1 & AS1674.2 (VRD)	

STICK SPECIFICATION

Current Range	Rated Output @ 40°C (10min)	Electrode Size Range	Material Thickness Range
20A/20.8V	135A/25.4V @ 20% 2.0 - 3.2mm		Welds up to 6mm stee
135A/25.4V	78A/23.1V @ 60%		plate, single pass
	60 A /22 AV @ 1000/-		

FEATURES

- 135 A single phase Stick welder
- 135 A at 25.4 V 20% Duty Cycle
- Portable Only 4kg
- Built-In Thermal Protection Prevents the machine from operating beyond its safe thermal zone
- Arc Force Provides a more stable arc and prevents electrode sticking
- Hot Start For better, easier arc starting
- VRD (Voltage Reduction Device)
- IP21S rated
- Generator compatible 7 kVa Peak*

BEST USED WITH

Product	Part Number	
Austarc 16TC	16TC25 (2.5mm)	
Low Hydrogen	16TC32 (3.2mm)	
Electrode	16TC40 (4.0mm)	
Austarc 12P	12P25 (2.5mm)	
General Purpose	12P32 (3.2mm)	
Electrode	12P40 (4.0mm)	
WIA OpticFX Helmet	SH300001 (Nero) SH300002 (Blue Knight)	

*Due to variation between generators by different manufacturers, it is impossible for WIA to validate operation from all generators.