WIREFEEDER W64-1

4 Roll Drive Wire Feeder. For Consistent Wire Feed Control.

MIG

4 Roll Drive

3 YEAR WARRANTY

WELDING.COM.AU

WIREFEEDER (W64-1)

4 Roll Drive Wire Feeder.
For Consistent Wire Feed Control.

Suitable for the Weldmatic 270, 356, 396 and Fabricator, the W64-1 wire feeder provides the ultimate wire feeding capabilities. The 4 roll drive motor produces a consistent and strong drive for a variety of wires, while the low and high speed ranges allows for finer wire speed control.

With added features including Arc start, creep, purge, latch, burn back and more, the W64-1 gives users the versatility to custom their settings to suit their wire feeding needs and preferences. Built with heavy duty quality components, and manufactured with 3 years warranty, the W64-1 offers reliability and performance that's second to none.

SPECIFICATIONS

Primary Voltage	Rated Primary Current	Spool Sizes	Wire Speed Range
32 Vac (from welding power source)	5 Amps	5kg & 15kg	0-172 RPM 0 - 10 metres per min low speed range 8 - 20 metres per min high speed range

Wire Size Range	Pre/Post Gas	Spot Time	Arc Start
0.6mm – 1.6mm	Pre-gas range 0-2 seconds Post-gas range 0-10 seconds	Yes, 0-2 seconds	Soft/Fast

Start Speed	Latch	Weight	Warranty
Normal/Creep	2T/4T Modes	24.5kg	3 Years

FEATURES

- Suits 5 and 15kg spools
- Heavy Duty 4 Roll Drive – Large strong drive gears and ball bearings
- High & Low Speed Range – For finer wire speed control
- Arc Start Control – Fine tunes starting response to suit weld conditions
- Creep Start – Slow wire speed until weld stars. Ideal for aluminium
- Purge – Purges gas line without feeding wire
- Inch – Feeds wire without wasting gas
- Latch – Stop / Start gun switch trigger Reduces operator fatigue
- Pre Gas – Allows gas to flow before weld starts
- Post Gas – Continued gas flow after weld has finished
- Spot time – For short weld times for repetitive spot welds
- Burn back – Controls wire burn back upon weld completion

BEST USED WITH

Product	Part Number
Austfil T-11 Self-Shielded Flux-Cored Wire	AUST11085KG (0.8mm – 5kg Spool) AUST11095KG (0.9mm – 5 kg Spool) AUST11125kg (1.2mm – 5kg Spool)
Austmig ES6 Mild Steel Wire	ES606M5KG (0.6mm – 5kg Spool) ES608M5KG (0.8mm – 5kg Spool) ES609M5KG (0.9mm – 5kg Spool)
Austmig 5356 Aluminium Wire	M5356092KG (0.9mm – 2kg Spool) M5356102KG (1.0mm – 2kg Spool) M5356122KG (1.2mm - 2kg Spool)
Austfil Excel Gas Shielded Flux Cored Wire	AE71CM12 (1.2.mm – 15kg Spool) AE71CM16 (1.6.mm – 15kg Spool)
WIA OpticFX Helmet	SH300001 (Nero) SH300002 (Blue Knight)