

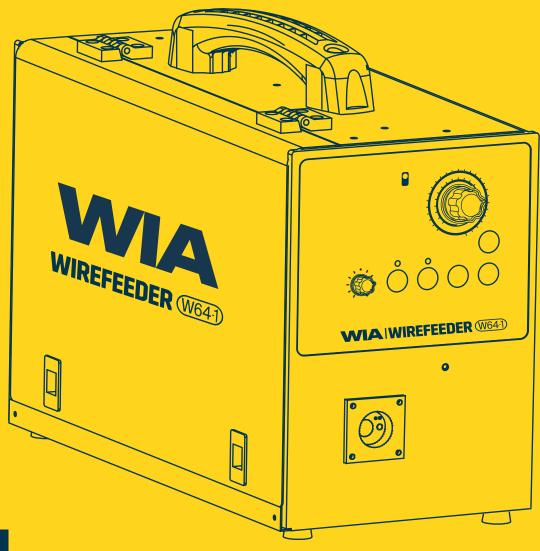
### **WIRE FEEDER**

# WIREFEEDER W64-1

P/N: WFL017 (Weldmatic 270 and 356)

P/N: WFL018 (Weldmatic 396 and Fabricator)

4 Roll Drive
Wire Feeder.
For Consistent
Wire Feed Control.









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## 4 Roll Drive Wire Feeder. For Consistent Wire Feed Control.

Suitable for the Weldmatic 270, 356, 396 and Fabricator, the W64-1 wire feeder provides the ultimate wire feeding capabilities. The 4 roll drive motor produces a consistent and strong drive for a variety of wires, while the low and high speed ranges allows for finer wire speed control.

With added features including Arc start, creep, purge, latch, burn back and more, the W64-1 gives users the versatility to custom their settings to suit their wire feeding needs and preferences. Built with heavy duty quality components, and manufactured with 3 years warranty, the W64-1 offers reliability and performance that's second to none.



#### **SPECIFICATIONS**

| Primary<br>Voltage                       | Rated Primary<br>Current   | Spool<br>Sizes          | Wire Speed<br>Range  |
|--|--|-------------------------|--|
| 32 Vac<br>(from welding<br>power source) | 5 Amps   | 5kg & 15kg              | 0-172 RPM<br>0 - 10 metres per min<br>low speed range<br>8 - 20 metres per min<br>high speed range |
| Wire Size Range                          | Pre/Post Gas   | Spot Time               | Arc Start  |
|  | Pre-gas range 0-2 seconds Yes, 0-2 seconds Soft/Fast Post-gas range 0-10 seconds |                         |  |
| 0.6mm – 1.6mm                            |  | Yes, 0-2 seconds        | Soft/Fast  |
| 0.6mm - 1.6mm  Start Speed               |  | Yes, 0-2 seconds Weight | Soft/Fast Warranty   |

### **FEATURES**

- Suits 5 and 15kg spools
- Heavy Duty 4 Roll Drive Large strong drive gears and ball bearings
- High & Low Speed Range For finer wire speed control
- Arc Start Control Fine tunes starting response to suit weld conditions
- Creep Start Slow wire speed until weld stars. Ideal for aluminium
- Purge Purges gas line without feeding wire
- Inch Feeds wire without wasting gas
- Latch Stop / Start gun switch trigger Reduces operator fatigue
- Pre Gas Allows gas to flow before weld starts
- Post Gas Continued gas flow after weld has finished
- Spot time For short weld times for repetitive spot welds
- Burn back Controls wire burn back upon weld completion

#### **BEST USED WITH**

| Product  | Part Number  |
|--|--|
| Austfil T-11<br>Self-Shielded<br>Flux-Cored Wire | AUST11085KG (0.8mm – 5kg Spool)<br>AUST11095KG (0.9mm – 5 kg Spool)<br>AUST11125kg (1.2mm – 5kg Spool) |
| Austmig ES6<br>Mild Steel Wire                   | ES606M5KG (0.6mm – 5kg Spool)<br>ES608M5KG (0.8mm – 5kg Spool)<br>ES609M5KG (0.9mm – 5kg Spool)        |
| Austmig 5356<br>Aluminium Wire                   | M5356092KG (0.9mm – 2kg Spool)<br>M5356102KG (1.0mm - 2kg Spool)<br>M5356122KG (1.2mm - 2kg Spool)     |
| Austfil Excel Gas<br>Shielded Flux<br>Cored Wire | AE71CM12 (1.2.mm – 15kg Spool)<br>AE71CM16 (1.6.mm – 15kg Spool)                                       |
| WIA OpticFX<br>Helmet                            | SH300001 (Nero)<br>SH300002 (Blue Knight)  |