

[WELDING HELMETS & LENSES]

PARTS FOR WELDING HELMETS

FLIP FRONT WELDING HELMET

PART NO. WGAC25

Black moulded shell with standard 52mm x 108mm viewing area and flip front lens assembly. Supplied with fixed shade 11 filter lens. Filter lenses available in fixed shades 8 through to 14. Can be easily upgraded to an auto-darkening lens by fitting the optional fixed shade 10 lens part no. 770226 purchased separately.



MILLER HELMET BAG

PART NO. 770250

Welding helmet storage and carry bag with drawstring closure, ultra-soft inside liner and convenient pouch for gloves, safety glasses etc.



REPLACEMENT HEADGEAR

HELMET STYLE	PART NO.
WGAC25	WGAC27
FS10 (Old)	770246
Elite / Pro Hobby / Performance	770246



HEADGEAR CUSHION

PART NO. 216336

Foam rubber cushion to fit the rear of the headgear. Fits all models, increases comfort and reduces fatigue when welding for extended periods.

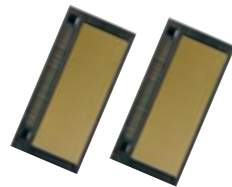


REPLACEMENT LENSES

AUTO-DARKENING LENSES

For natural colour view of the arc

HELMET STYLE	PART NO.
FS10 & WGAC25	770226
Elite	216328
Xli	216822
Xlix	216823
Pro Hobby	231409
Performance	232026



GOLD FINISHED LENSES 52 X 108mm

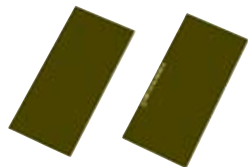
For natural colour view of the arc

	PART NO.
Filter lens Gold Shade 10	WGAC12
Filter lens Gold Shade 11	WGAC13



FILTER LENSES FOR WGAC25

LENS FIXED SHADE	PART NO.
Filter lens Shade 8	WG3508
Filter lens Shade 9	WG3509
Filter lens Shade 10	WG3510
Filter lens Shade 11	WG3511
Filter lens Shade 12	WG3512



COVER LENSES FOR WGAC25

	PART NO.
Front clear cover lens (CR39)	WG3415
Inside clear chipping lens (Polycarbonate)	WGAC26



MAGNIFYING LENSES

Suitable for flip front and auto-darkening helmets.

	PART NO.
1.5x	212238P
2.0x	212240P
2.5x	212242P



ARC WELDING FILTER SELECTION CHART The following table is provided to help you select the correct shade welding filter lens.

AMPS	TIG	MMAW	MIG	PULSED MIG
0-100	10	9	10	12-13
100-150	11	10	10	12-13
150-200	12	10-11	11-12	12-13
200-300	13	11	12-13	12-13
300-400	14	12	13	14
400-500	-	13	14	14
500+	-	-	14	14

Recommended shade filter lens