

Heavy Industrial Welding Range







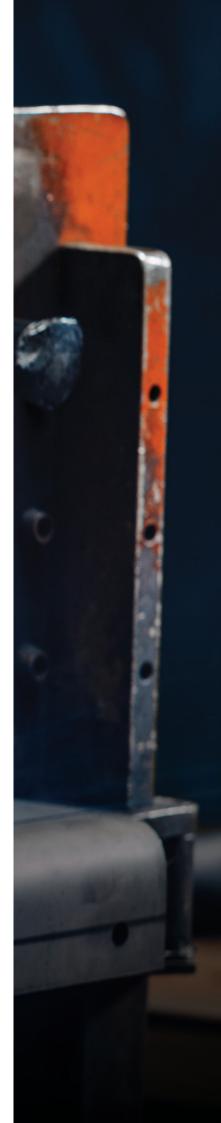
Every machine must benefit the user, always.

THAT'S MILLER'S MISSION

Miller strives to produce new technologies, evolve existing products and improve the way of welding.

From extensive product research to quality and performance testing, right through to final development, the Miller process never strays.

We look at challenges and provide solutions that will make welding easier, faster, better and safer for welders worldwide.





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Get more with Miller.

3 YEAR WARRANTY

With Miller you'll get more than a high quality, durable and reliable welder - you'll get performance and reliability that is second to none.

Every Miller machine comes with technical support, 3 years warranty and backup from WIA's Australia-wide service network. That's why you'll get more with Miller.









Equipment

0

FOR WELDING PROFESSIONALS THAT DEMAND THE VERY BEST

From construction, heavy manufacturing, shipbuilding and mining applications, Miller machines deliver.



WELDING EQUIPMENT

Choose the right Miller machine for you.

Here's a few things to consider to help you make the right choice.

1. PICK THE RIGHT PROCESS.



- > Easiest process to learn
- > High welding speeds possible
- Provides better control on thinner materials
- Cleaner welds possible with no slag
- Same equipment can be used for flux-cored welding



PLASMA ARC CUTTING & GOUGING

- > Use with any electrically conductive materials
- > Small and precise cut
- Small heat-affected zone to help prevent warping or paint damage



PULSED TIG

- > More control on thin metals
- Less heat distortion on thin metals



- Flexibility and productivity nearly all metals can be welded in all positions
- Larger diameter electrode wires for higher deposition rates
- > Virtually no splatter
- > Welds thin to thick materials



- Well suited for windy, outdoor conditions
- More forgiving when welding on dirty or rusty metal



SUBMERGED ARC

- High deposition rates can enhance weld speed and production
- Excellent mechanical properties for high-quality code and X-ray requirements
- Improves welding operator comfort and appeal



- Can work as well as Stick on dirty or rusty material
- > Out-of-position welding
- Deep penetration for welding thick sections
- > Increased metal deposition rate



- Provides the highest quality and most precise welds
- > Highly aesthetic weld beads
- Allows adjustment of heat input while welding by use of a remote control



- For use on a wide variety of metals
- Removes discontinuities or inferior welds

2.

EVALUATE YOUR INPUT POWER.

Does your machine need to be self-powered, or will AC power be available at the location where it's primarily used?

If electrical hook-up is not practical, consider an engine driven welder/generator.

If AC power is available, does it match your machine's power and voltage requirements?

3.

LOOK AT THE OUTPUT POWER.

INDUSTRIAL

- Suitable for applications that do not require high-volume production
- > Have a 40% to 60% duty cycle
- > Have a rated output of 300 A or lower

HEAVY INDUSTRIAL

- > Suitable for high-volume production and/or thicker materials
- > Have a 60% to 100% duty cycle
- > Have a rated output of at least 300 A
- > Meets professional welders demand for code quality work

Multi-Process

GET THE POWER OF BLUE

 \frown

MIG, Stick or TIG weld with ease, with one single machine.

	XMT® 350 FIELDPRO TM with <u>ArcReach</u>	XMT [®] 350 MPA	XMT [®] 450 MPA	XMT [®] 450	DIMENSION TM 650 with <u>ArcReach</u>	PIPEWORX WELDING SYSTEM
INPUT POWER	415 V Three Phase 50/60 Hz	415 V Three Phase 50/60 Hz	415 V Three Phase 50/60 Hz	415 V Three Phase 50/60 Hz	415 V Three Phase 50/60 Hz	415 V Three Phase 50/60 Hz
OUTPUT	350 A at 34 V, 60% Duty Cycle	350 A at 34 V, 60% Duty Cycle	450 A at 38 V, 100% Duty Cycle	450 A at 38 V, 100% Duty Cycle	650 A at 34 V, 100% Duty Cycle	400 A at 24 V, 100% Duty Cycle
PROCESSES						
STICK	~	\checkmark	\checkmark	~	\checkmark	\checkmark
DC TIG	~	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark
LIFT ARC START	~	\checkmark	\checkmark	~	\checkmark	\checkmark
HIGH FREQ. START						\checkmark
MIG	\checkmark	~	\checkmark	\checkmark	~	\checkmark
FLUX-CORED	\checkmark	~	\checkmark	\checkmark	~	\checkmark
PULSE MIG	✓ With ArcReach [®] Smart Feeder only	~	\checkmark			\checkmark
RMD	✓ With ArcReach [®] Smart Feeder only					~
VRD		\checkmark	~	\checkmark	\checkmark	~
AIR CARBON ARC	1/4" (6mm)	1/4" (6mm)	3.8" (9.5mm)	3.8" (9.5mm)	1.2" (12.7mm)	
SUBMERGED ARC					✓	
MATERIALS TO BE WELDED						
STEEL	Optimum	Optimum	Optimum	Optimum	Optimum	Optimum
STAINLESS STEEL	Optimum	Optimum	Optimum	Optimum	Optimum	Optimum
ALUMINIUM	Fair	Optimum	Optimum	Fair	Fair	Fair
COPPER/BRASS	Fair	Optimum	Optimum	Fair	Fair	Fair
NICKEL	Fair	Optimum	Optimum	Fair	Fair	Optimum
TITANIUM	Fair	Optimum	Optimum	Fair	Fair	Fair
CAST IRON	Fair	Optimum	Optimum	Fair	Fair	Fair
APPLICATIONS	Construction, Shipbuilding, Power Generation Plants, Rental Fleets	Construction, Marine, Maintenance	Construction, Fabrication, Mining, Maintenance	Construction, Fabrication, Mining, Maintenance	Construction, Fabrication, Heavy Manufacturing, Shipbuilding	Process Piping, Refinery, Petrochemical, Power, HVAC & Water Pipe





XMT[®] 350 FieldPro[™]

with <u>ArcReach</u> Technology



P/N: MR907730001

Transform the way you weld, make adjustments are the wirefeeder.

GMAW/FCAW Gas Shielded FCAW-S Gasless SMAW-DC Stick GTAW-DC TIG RMD* Pulse MIG* Air Carbon Arc Gouging

*Available with the ArcReach® Smart Feeder only.

Construction Shipbuilding Power Generation Plants Rental Fleets Structural Fabrication



MAKE WELD ADJUSTMENTS AT THE WIREFEEDER**

- > Weld more in less time.> Boost job-site
- productivity.
 Improve job-site safety and reduce the chance of slip, trip or fall injuries.

AUTO-LINE POWER MANAGEMENT AUTOMATICALLY COMPENSATES FOR VARIOUS INPUT VOLTAGE

Suits job-site and generator power. Keeps welding output constant even if input power varies by ±10%.

ELIMINATE TIME TRACING WELD CABLES

Use any ArcReach® accessory to automatically adjust the voltage based on your weld cable length.

GET MORE CONTROL THAN EVER

- Adjust your weld parameters even while the arc is on.
- Automatically set up your power source to correctly suit your weld accessory.

SPECIFICATIONS

- > 5 425 A
- Generator compatible recommended 14.2 kVA
- > IP rating: IP23
- > 42.2kg
- > VRD to CAT C AS 1674.2
- > 350 A at 34 VDC, 60% Duty Cycle

TRANSFORM the way you weld MAKE WELD ADJUSTMENTS AT THE WIREFEEDER" with ArcReach Technology

**When used with ArcReach SuitCase 12 wirefeeder or ArcReach Smart Feeder.



SUITABLE PARTS AND ACCESSORIES

MR301456 ArcReach® SuitCase 12 Wirefeeder MR301177 ArcReach® Smart Feeder MR301325 ArcReach® Stick/TIG Remote

MR195445 MR301072

o MIG F Insigh





XMT[®] 350 MPa

P/N: MR907366002

Built-in Pulse MIG programs with synergic capability.



GMAW/FCAW Gas Shielded	FCAW-S Gasless	SMAW-DC Stick	GTAW-DC TIG	Synergic Pulse MI	G* Air Carboi	n Arc Gouging
*Available with the S-74 MPa Wirefeeder	r only.					
Construction Shipbuilding	Power Generatio	n Plants Railroa	ad Truck/Traile	er Manufacturing	Rental Fleets	Repair Shops
5 3 CC DC Λ 415 v Phase CV D γ Λ		1/-				
CAPABLE OF WELDING A WIDE	INCREAS	_	AUTO-LIN MANAGE	IE POWER	SPECIFI	CATIONS

WELDING A WIDE RANGE OF METALS

Built-in Pulse MIG* programs with synergic capability allow the welding of steel, stainless steel, nickel, aluminium, copper, silicon bronze and titanium.

INCREASE PRODUCTIVITY, IMPROVE WELD QUALITY AND MANAGE COSTS

Pair Miller's XMT[®] 350 MPa with Insight Core™ and transform data into actionable information to drive continuous improvement.

AUTO-LINE POWER MANAGEMENT AUTOMATICALLY COMPENSATES FOR VARIOUS INPUT VOLTAGE

Suits job-site and generator power. Keeps welding output constant even if input power varies by $\pm 10\%$.

- > 5 425 A
- Generator compatible
 recommended
 14.2 kVA
- > IP rating: IP23
- > 36.3kg
- > VRD to CAT C AS 1674.2
- > 350 A at 34 VDC, 60% Duty Cycle

SUITABLE PARTS AND ACCESSORIES

S-74 MPa Wirefeeder	
ArcReach [®] SuitCase 12	
20 Series Wirefeeder (Basic)	
S-74S Wirefeeder (Standard)	
MIG Runner Cart	
Insight Core™	
	ArcReach [®] SuitCase 12 20 Series Wirefeeder (Basic) S-74S Wirefeeder (Standard) MIG Runner Cart





XMT[®] 450 MPa



Best output power in its class.

GMAW/FCAW Gas Shielded FCAW-S Gasless SMAW-DC Stick GTAW-DC TIG Pulse MIG Synergic Pulse MIG* Air Carbon Arc Gouging

*Available with the S-74 MPa Wirefeeder only.

Construction	Shipbuilding	Power Generation Plants	Fabrication	Railroad	Truck/Trailer Manufacturing
Rental Fleets	Repair Shops				



CAPABLE OF WELDING A WIDE RANGE OF METALS

Built-in Pulse MIG* programs with synergic capability allow the welding of Steel, Stainless Steel, Nickel, Aluminium, Copper, Silicon Bronze and Titanium.

PROVIDES GREATER PUDDLE CONTROL

Offers superior 6010 stick electrode performance and outstanding MIG welding performance.

INCREASE PRODUCTIVITY, IMPROVE WELD QUALITY AND MANAGE COSTS

Pair Miller's XMT® 450 MPa with Insight Core™ and transform data into actionable information to drive continuous improvement.

SPECIFICATIONS

- > 15 600 A
- Generator compatible recommended 22.2 kVA
- > VRD to CAT C AS 1674.2> IP rating: IP23
- 55.2kg
- > 55.3kg
- > 450 A at 38 VDC, 100% Duty Cycle

SUITABLE PARTS AND ACCESSORIES

MR300577S-74 MPa WirefeederMR301456ArcReach® SuitCase 12 WirefeederMR30149920 Series Wirefeeder (Basic)MR300616S-74S Wirefeeder (Standard)MR195445MIG Runner CartMR301072Insight Core™









P/N: MR907525

Provides an exceptionally smooth and precise arc.



GMAW/FCAW Gas Shielded	FCAW-S Gasless SMAV	V-DC Stick G	TAW-DC TIG	Air Carbon Arc Gou	ıging	
Construction Shipbuilding	Power Generation Plar	ts Railroad	Truck/Trail	ler Manufacturing	Rental Fleets	Repair Shops
415 v Phase CC DC Λ						

PROVIDES GREATER PUDDLE CONTROL

Offers superior 6010 stick electrode performance and outstanding MIG welding performance.

INCREASE PRODUCTIVITY, IMPROVE WELD QUALITY AND MANAGE COSTS

Pair Miller's XMT[®] 450 MPa with Insight Core[™] and transform data into actionable information to drive continuous improvement.

SPECIFICATIONS

- > 15 600 A
- Generator compatible recommended 22.2 kVA
- > VRD to CAT C AS 1674.2
- > IP rating: IP23
- > 55.3kg
- > 450 A at 38 VDC, 100% Duty Cycle

SUITABLE PARTS AND ACCESSORIES

MR301456	ArcReach [®] SuitCase 12 Wirefeeder	
MR301499	20 Series Wirefeeder (Basic)	
MR301499001	20 Series Wirefeeder (Digital)	
MR300616	S-74S Wirefeeder (Standard)	
MR195445	MIG Runner Cart	
MR301072	Insight Core™	







Dimension[™] 650

with **ArcReach** Technology



P/N: MR907618001

Get exceptional arc performance, weld more using less power and improve job-site safety.

GMAW/FCAW Gas Shielded FCAW-S Gasless Submerged Arc SMAW-DC Stick GTAW-DC TIG Air Carbon Arc Gouging

Heavy Manufacturing	Shipbuilding	Power Generation Plan	ts Fabrication & Const	Fabrication & Construction	
Pressure Tank & Vesse	I Fabrication	Maintenance & Repair	Railcar Manufacturing	Earth-r	noving Equipment



MAKE WELD ADJUSTMENTS AT THE WIREFEEDER*

- > Weld more in less time.> Boost job-site
- productivity.
 Improve job-site safety and reduce the chance of slip, trip or fall injuries.

SUB ARC WIRE MODE

Offers the capability to retrofit into non digital sub arc applications.

INCREASE PRODUCTIVITY, IMPROVE WELD QUALITY AND MANAGE COSTS

Pair Miller's Dimension 650 with Insight Core[™] and transform data into actionable information to drive continuous improvement.

SPECIFICATIONS

- > 15 815 A
- Generator compatible Stick at 650 A 35 kVA, Gouge 43 kVA
- > VRD to CAT C AS 1674.2
- > IP Rating: IP23
- > 71.4kg
- > 650 A at 44 VDC, 100% Duty Cycle and 815 A at 44 VDC, 25% Duty Cycle for MIG Sub Arc Gouging



MR301456	ArcReach® SuitCase 12 Wirefeeder	
MR300616	S-74S Wirefeeder	
MR301499	20 Series Wirefeeder (Basic)	
MR301499001	20 Series Wirefeeder (Digital)	
MR195445	MIG Runner Cart	
MR301072	Insight Core™	



TRANSFORM
the way you weld
MAKE WELD
ADJUSTMENTS AT
THE WIREFEEDER*
with Arc Reach Technology

*When used with ArcReach SuitCase 12 wirefeeder





PipeWorx Welding System



P/N: MR907534

One machine designed to perform all your pipe welding needs.

 GMAW/FCAW Gas Shielded
 FCAW-S Gasless
 SMAW-DC Stick
 GTAW-DC TIG
 RMD
 Pulse MIG

 Process Piping
 Refinery
 Petrochemical
 Power
 HVAC & Water Pipe



SIMPLE PROCESS SETUP

Memory feature stores four programs for each selection: Stick, DC TIG, and MIG (left and right side of feeder). Beneficial when using multiple procedures, multiple process parameters or multiple welders and eliminates the need to remember parameters.

STEAMLINED SYSTEM

Wind Tunnel Technology™ and Fan-On-Demand™ provide system protection in the dusty shop environment.

SPECIFICATIONS

- > 10 350 A
- Generator compatible 18 kVA
- > VRD to CAT C AS 1674.2
- > IP rating: IP21
- > 102kg
- > 350 A at 34 VDC, 100% Duty Cycle (TIG)
- > 350 A at 36 VDC, 100% Duty Cycle (Stick)
- > 400 A at 34 VDC, 100% Duty Cycle (MIG Flux-Cored)

Insight Core

P/N: MR301072

TRANSFORM YOUR DATA INTO ACTIONABLE INFORMATION THAT DRIVES CONTINUOUS IMPROVEMENT

Welding intelligence solutions are designed to help welding operations increase productivity, improve quality and manage costs with arc data management.



INCREASE PRODUCTIVITY

Do you know which weld operators are more productive and which need additional welding training? Insight Core[™] can tell you.



IMPROVE WELD QUALITY

Are weld defects escaping your detection? Insight Core™ can identify out-of-parameter welds and the operators creating them.



MANAGE COSTS

What are your true welding costs — and where are your best opportunities to reduce them? Insight $Core^{TM}$ can help you identify cost savings opportunities.



Insight Core[™] is compatible with a range of Miller MIG & Multi-Process machines. Use the QR code on left to find out more.



Get in touch with your local WIA Product Specialist to book a Demo. Use the QR Code to the left to find yours.



MIG Welders

PACKED WITH POWER

Provides superior arc performance.







Deltaweld 602

P/N: MR907358

Superior arc welding performance with MIG welding.

GMAW/FCAW Gas Shielded FCAW-S Gasless Submerged Arc Air Carbon Arc Gouging

Heavy Equipment Manufacturing	Ship & Boat Building	Tank/Pressure Vessel Fabrication	Structural Steel Fabrication
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Sheet Metal Fabrication Maintenance Railcar/Locomotive Fabrication & Repair



INTERNAL DIGITAL VOLTAGE CONTROL

Enables operators to pre-set weld voltage before striking an arc.

LINE VOLTAGE COMPENSATION

Ensures consistent weld performance by keeping output power constant even if primary input power varies by ±10%.

INCREASE PRODUCTIVITY, IMPROVE WELD QUALITY & MANAGE COSTS

Pair Miller's Deltaweld 602 with Insight Core[™] and transform data into actionable information to drive continuous improvement.

SPECIFICATIONS

- > 10 600 A
- Generator compatible
 25.1 kVA
- > IP rating: IP21
- > 174kg
- > 450 A at 38 VDC, 100% Duty Cycle

SUITABLE PARTS AND ACCESSORIES

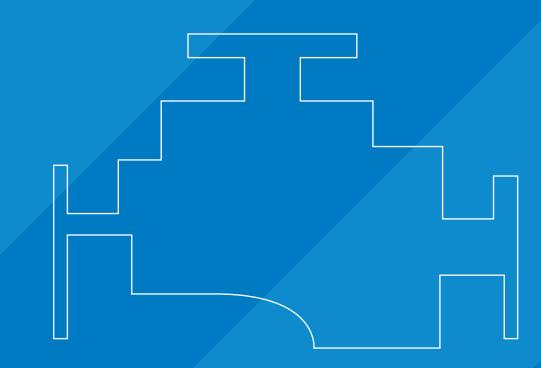
MR301456ArcReach® SuitCase 12 WirefeederMR300616S-74S Wirefeeder (Standard)MR301072Insight Core™



Engine Driven

BIG ON POWER

Miller Engine Driven machines will give you the advantage with results that are hard to beat.



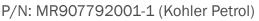
	BOBCAT 260	TRAILBLAZER 302 AIR PAK	TRAILBLAZER 325 with <u>ArcReach</u>	BIG BLUE 400X PRO with <u>ArcReach</u>	BIG BLUE 500X PRO with <u>ArcReach</u>	BIG BLUE 700X DUO PRO with <u>ArcReach</u>	BIG BLUE 800X DUO AIR PAK with <u>ArcReach</u>
AUX OUTPUT POWER							
240 V SINGLE PHASE	60 Hz, 11 kW Peak 9.5 kW Cont.	60 Hz, 13 kW Peak 11 kW Cont.	60 Hz, 12 kW Peak 10.5 kW Cont.	60 Hz 12 kW Peak 10 kW Cont.	60 Hz 4 kW	60 Hz 4 kW	60 Hz 4 kW
415 V THREE PHASE					60 Hz 15 kW	60 Hz 20 kW	60 Hz 20 kW
AUX POWER OUTLETS	2 x 15 A, 1 x 32 A (240 V 60 Hz)	2 x 15 A, 1 x 32 A (240 V 60 Hz)	2 x 15 A, 1 x 32 A (240 V 60 Hz)	2 x 15 A, 1 x 32 A (240 V 60 Hz)	1 x 415 V 32 A 60 Hz, 2 x 240 V 15 A 60 Hz	1 x 415 V 32 A 60 Hz, 2 x 240 V 15 A 60 Hz	1 x 415 V 32 A 60 Hz, 2 x 240 V 15 A 60 Hz
OUTPUT	260 A at 28 V, 100% Duty Cycle	300 A at 32 V, 100% Duty Cycle	325 A at 33 V, 100% Duty Cycle	400 A at 24 V, 100% Duty Cycle	500 A at 30 V, 40% Duty Cycle	700 A at 24 V, 60% Duty Cycle	800 A at 38 V, 100% Duty Cycle
WELDING OUTPUT RANGE	40 - 260 AC, 40 - 260 DC, 17 - 28 CV	19 - 300 CC, 13 - 35 CV	10 - 325 DC, 10 - 32 CV	20 - 400 CC 14 - 40 V CV	20 - 500 CC, 14 - 50 CV	40 - 800 CC 14 - 50 CV	20 - 800 CC, 14 - 40 CV
PROCESSES							
STICK	\checkmark	~	\checkmark	\checkmark	\checkmark	~	\checkmark
DC TIG	\checkmark	\checkmark	~	\checkmark	\checkmark	~	\checkmark
MIG*	\checkmark	\checkmark	~	\checkmark	\checkmark	\checkmark	~
FLUX-CORED	\checkmark	\checkmark	~	~	\checkmark	~	~
AIR CARBON ARC	3/16" (4.8mm)	3/16" (4.8mm)	3/16" (4.8mm)	~	5/6" (8mm)	\checkmark	1/2" (13mm)
PULSED MIG**			✓	\checkmark	\checkmark	\checkmark	\checkmark
RMD**			~	\checkmark	\checkmark	~	\checkmark
SAFETY FEATURES							
VRD			Optional	\checkmark	~	1	\checkmark
RCD	~	1	\checkmark	\checkmark	~	\checkmark	\checkmark
ENGINE							
KOHLER PETROL	~	\checkmark	\checkmark				
KUBOTA DIESEL			\checkmark	~			
DEUTZ DIESEL					✓	\checkmark	\checkmark
* - With suitable Mil	Fabrication, Maintenance, Rural, Repair, Structural Steel	Fabrication, Maintenance, Repair, Structural Steel, Sheet Metal	Fabrication, Maintenance, Repair, Structural Steel, Pipe	Construction, Structural Steel, Mining Maintenance, Maintenance & Repair Rigs, Process Piping	Heavy Construction, Structural Steel, Mining Maintenance, Process Pipe, Maintenance	Pipe Welding. Maintenance & Repair Rigs, Mechanical Contractor, Construction, Mining Maintenance, Railroad Maintenance	Pipe Welding, Maintenance and Repair Rigs, Construction, Mining Maintenance, Railroad Maintenance

** - With ArcReach® Smart Feeder only.





Bobcat[™] 260 with Remote Start/Stop



The most popular welder/generator in the industry.

GMAW/FCAW Gas Shielded* FCAW-S Gasless* AC/DC Stick GTAW-DC TIG Air Carbon Arc Gouging

*When set up with the ArcReach® SuitCase 12 wirefeeder.

Maintenance Repair Work Trucks Rural Fabrication Structural Steel Standalone Generator



REMOTE START/STOP

Take control and eliminate noise. Easily turn your Bobcat machine on and off remotely so it only runs when you need it. Get more out of each tank, extend time between maintenance and work without the hassle of walking back to your machine. The remote start/stop on Bobcat 260 welder/generators is installed and backed by Miller - so it's just as easy to use and dependable as your Bobcat machine.

SUITABLE PARTS AND ACCESSORIES

MR301456 ArcReach® SuitCase 12 Wirefeeder AA74-0/10 10m Lead Kit

THE MOST POPULAR

Most rugged durable and long-lasting welder/ generator in the industry.

HANDS FREE STARTING

Included eChoke™ technology, which automatically sets the proper air/fuel mixture.

SPEND LESS

Use less fuel and reduce time and costs on maintenance. With remote start/stop operators can turn the machine on and off with ease.

**Generator auxiliary power is 60Hz, and intended for operating equipment associated with welding, such as angle grinders, drills and floodlights. Some Australian 50Hz equipment incorporating induction motors, such as pumps, fans, air compressors, refrigeration or air-conditioners, may not operate correctly and could be damaged. Refer to appliance supplier or manufacturer to confirm suitability.

SPECIFICATIONS

- > 40 260 A
- Generator power 240 V
 60 Hz**: Peak 11,000
 W, Continuous 9,500 W
- Kohler twin cylinder, four cycle overhead valve, industrial air-cooled petrol engine with 45L fuel tank
- 2 x 15 A, 1 x 32 A outlets (240 V 60 Hz)
- > 227kg (without petrol)
- 260 A at 28 V, 100% Duty Cycle



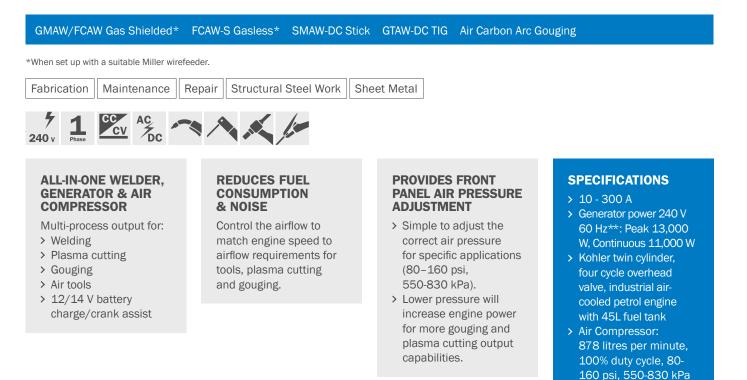




Trailblazer[®] 302 Air Pak

P/N: MR907549001-1 (Petrol without VRD), MR907549001-2 (Petrol with VRD)

All-in-one welder, generator & air compressor.



SUITABLE PARTS AND ACCESSORIES

MR301456	Ar
MR301121	Su
AA74-0/10	10

ArcReach® SuitCase 12 Wirefeeder Suitcase 12RC 10m Lead Kit



> 2 x 15 A, 1 x 32 A outlets (240 V 60 Hz)

> 300 A at 32 V, 100% Duty Cycle

> VRD to CAT C AS 1674.2

> 350kg





TRANSFORM the way you weld

MAKE ADJUSTMENTS AT THE WIREFEEDER



MORE WELDS IN LESS TIME

Operators will spend more time welding. Weld settings can now be adjusted at the ArcReach® wirefeeder/ remote rather than the power source.

IMPROVED JOB-SITE SAFETY

Less time will be spent walking to and from the power source, reducing slip, trip and fall hazards on the job-site.

FEWER CABLES TO MAINTAIN

Operators no longer need to trouble shoot welding system problems that result from damaged control cords. Plus, with ArcReach[®] control cords aren't used, so associated costs are eliminated.

CROSS COMPATIBLE ACCESSORIES

ArcReach® accessories are compatible with Miller ArcReach® and non ArcReach® machines, however complete benefits are only realised with a full ArcReach® system.



Scan the QR code to watch our videos and find out how much ArcReach can benefit you.

Investing in ArcReach can add up to big savings over time.



1 Weld Operator



Earns \$45 per hour



per week



Works 5 days

Works **50** weeks per year



WITHOUT **ArcReach** Technology



WITH **ArcReach** Technology



Walks 4 times per day for parameter changes Each walk takes 15 minutes on average



Forfeits 250 hours on average per weld operator, per year



Loses \$11,250 on average per weld operator, per year



Spends 🕖 minutes walking with immediate adjustments and weld parameters on average



Recovers 250 10UIS on average per weld operator, per year to maximise productivity

Saves \$11,250 on average per weld operator, per year



With ArcReach

Regain 250 hours of production time per operator, per year* *Based on example shown

<u>ArcReach</u> Capability Chart

SELECT A WIREFEEDER THAT SUITS YOUR POWER SOURCE.

	XMT [®] 350 FIELDPRO [™]	DIMENSION TM 650	TRAILBLAZER® 325	BIG BLUE [®] 400X PRO	BIG BLUE [®] 500X PRO	BIG BLUE® 700X DUO PRO	BIG BLUE® 800X DUO AIR PAK
ARCREACH ACCESSORIES							
ARCREACH SUITCASE 12 WIREFEEDER (GMAW/FCAW)	\checkmark	\checkmark	\checkmark	\checkmark	~	\checkmark	\checkmark
ARCREACH SMART FEEDER (RMD/PRO PULSE)	\checkmark		\checkmark	~	~	\checkmark	~
FIELDPRO SMART FEEDER (RMD/PRO PULSE)	~		\checkmark	~	~	\checkmark	~
ARCREACH STICK/TIG REMOTE	\checkmark	~	~	~	~	~	~
NON ARCREACH ACCESSORIES							
SUITCASE 12RC	\checkmark	~	1	\checkmark	\checkmark	\checkmark	~
20 SERIES WIREFEEDERS	\checkmark	~	\checkmark	\checkmark	\checkmark	~	1
70 SERIES WIREFEEDERS	\checkmark	1	\checkmark	\checkmark	\checkmark	~	\checkmark
74 MPA PLUS	~	~	\checkmark	\checkmark	\checkmark	~	\checkmark
INSIGHT CORE WELD DATA MONITORING	~	~					







Traiblazer® 325 with ArcReach

P/N: MR907799-1 (Kubota Diesel no VRD), MR907799-2 (Kubota Diesel with VRD), MR907797-1 (Kohler Petrol no VRD), MR907797-2 (Kohler Petrol with VRD)



Provides a more productive profitable and quieter job-site.

GMAW/FCAW Gas Shielded* FCAW-S Gasless* SMAW-DC Stick GTAW-DC TIG RMD** Pulse MIG** Air Carbon Arc Gouging

*When set up with a suitable Miller wirefeeder. **When set up with the ArcReach® Smart Feeder.





UNBEATABLE ARC PERFORMANCE

Providing the smoothest, most stable arc in the industry.



SUITABLE PARTS AND ACCESSORIES

MR301456	ArcReach® SuitCase 12 Wirefeede
MR301177	ArcReach® Smart Feeder
MR301499	20 Series Wirefeeder (Basic)
MR300616	S-74S Wirefeeder (Standard)
MR301325	ArcReach® Stick/TIG Remote
AA74-0/10	10m Lead Kit

AUTO-SPEED™ TECHNOLOGY

Automatically adjusts engine speed to load.

- Get the welding power you need.
- > Reduce fuel consumption.
- > Lower noise levels.
- > Boost profits.
- > Improve job-site safety.

MAKE WELD ADJUSTMENTS AT THE WIREFEEDER***

Pipe

- > Weld more in less time.> Boost job-site
- productivity.> Improve job-site safety
- and reduce the chance of slip, trip or fall injuries.

SPECIFICATIONS

- > 10 325 A
- Generator power: 240 V
 60 Hz.**** Peak 12,000
 W, Continuous 10,500 W
- > Kubota three-cylinder industrial liquid cooled diesel engine with 45L fuel tank or Kohler twin-cylinder, four cycle overhead valve, industrial air-cooled petrol engine with 45L fuel tank.
- Diesel: 281kg, petrol 209kg (without petrol)
- > VRD to CAT C AS 1674.2
- > 325 A at 33 V, 100% Duty Cycle

****Generator auxiliary power is 60Hz, and intended for operating equipment associated with welding, such as angle grinders, drills and floodlights. Some Australian S0Hz equipment incorporating induction motors, such as pumps, fans, air compressors, refrigeration or air conditioners, may not operate correctly and could be damaged. Refer to appliance supplier or manufacturer to confirm suitability.





Big Blue[®] 400X Pro with ArcReach Technology



P/N: MR907732011-1 (Standard machine package – Kubota Diesel), MR907732011-2 (Basic upgrade package), MR907732011-3 (Full upgrade package)

For professionals. The best for ease of use, reliability and fuel economy.

GMAW/FCAW Gas Shielded* FCAW-S Gasless* SMAW-DC Stick GTAW-DC TIG RMD* Pulse MIG** Air Carbon Arc Gouging

*When set up with a suitable Miller wirefeeder. **When set up with the ArcReach® Smart Feeder.

Construction Structural Steel Mining Maintenance Maintenance & Repair Rigs **Process Piping**



MAKE WELD ADJUSTMENTS AT THE WIREFEEDER***

- > Weld more in less time > Boost job-site.
- productivity. > Improve job-site safety
- and reduce the chance of slip, trip or fall injuries.

SUNVISION **TECHNOLOGY**

Enables welding parameters to be viewed with greater clarity at virtually any angle. Meters can be seen clearly even in direct sunlight.

INFINITE ARC CONTROL

Allows the arc characteristics to be changed for specific applications in Stick, TIG, MIG and FCAW.



**When used with ArcReach SuitCase 12 wirefeeder or ArcReach Smart Feeder.

SPECIFICATIONS

- > 20 400 Amps > Generator power 240 V
- 60 Hz****: Peak: 12,000 W, Continuous 10,000 W > Kubota four-cylinder
- industrial liquid-cooled diesel engine with 43.5L fuel tank.
- > 2 x 15 Am 1 x 32 A outlets (240 V 60 Hz)
- > 431kg without fuel
- > 400 A at 24 VDC. 100% Duty Cycle

*Generator auxiliary power is 60Hz, and intended for operating equipment associate with welding, such as angle grinders, drills and floodlights. Some Australian 50Hz equipment incorporating induction motors, such as pumps, fans, air compressors, refrigeration or air-conditioners, may not operate correctly and could be damaged. Refer to appliance supplier or manufacturer to confirm suitability.

SUITABLE PARTS AND ACCESSORIES

MR301456	ArcReach® SuitCase 12 Wirefeeder	
MR301177	ArcReach [®] Smart Feeder	
MR301499	20 Series Wirefeeder (Basic)	
MR300616	S-74S Wirefeeder (Standard)	
MR301325	ArcReach [®] Stick/TIG Remote	
AA74-0/10	10m Lead Kit	







Big Blue[®] 500X Pro with <u>ArcReach</u>



High output capacity for remote jobs. Ideal for heavy industrial applications.

GMAW/FCAW Gas Shielded* FCAW-S Gasless* SMAW-DC Stick GTAW-DC TIG RMD** Pulse MIG** Air Carbon Arc Gouging

*When set up with a suitable Miller wirefeeder. **When set up with the ArcReach® Smart Feeder.

Heavy Construction || Structural Steel || Mining Maintenance || Process Pipe || Maintenance



PROVIDES A HIGH OUTPUT CAPACITY FOR REMOTE JOBS

Ideal for heavy industrial applications.

GET FULL CONTROL OF YOUR BIG BLUE 500X

Connect an ArcReach® accessory to lock the front panel, get full control of your Big Blue and prevent accidental changes by others.

MAKE WELD ADJUSTMENTS AT THE WIREFEEDER***

- > Weld more in less time.> Boost job-site
- productivity.
 Improve job-site safety and reduce the chance of slip, trip or fall injuries.

SPECIFICATIONS

- > 20 500 A
- Generator power: 240 V
 60 Hz****: Continuous
 4,000 W
- Generator power: 415 V
 60 Hz****: Peak
 21,000 W, Continuous
 15,000 W
- Deutz three-cylinder oil-cooled industrial diesel engine with 95L fuel tank
- > 1 x 415 V 32 A 60 Hz, 2 x 240 V 15 A 60 Hz
- > 694kg (without fuel)
- > VRD to CAT C AS 1674.2
- > 500 A at 30 V,
- 40% Duty Cycle

TRANSFORM the way you weld MAKE WELD ADJUSTMENTS AT THE WIREFEEDER** with ArcReach Technology ***When used with ArcReach SuitCase 12 wirefeeder or ArcReach Smart Feeder.

SUITABLE PARTS AND ACCESSORIES

MR301456	ArcReach® SuitCase 12 Wirefeeder	
MR301177	ArcReach [®] Smart Feeder	6
MR301499	20 Series Wirefeeder (Basic)	1.11
MR300616	S-74S Wirefeeder (Standard)	
MR301325	ArcReach [®] Stick/TIG Remote	
AA74-0/10	10m Lead Kit	U

Generator auxiliary power is 60Hz, and intended for operating equipment associate with welding, such as angle grinders, drills and floodlights. Some Australian 50Hz equipment incorporating induction motors, such as pumps, fans, air compressors, refrigeration or air-conditioners, may not operate correctly and could be damaged. Refer to appliance supplier or manufacturer to confirm suitability.





Big Blue[®] 700X Duo Pro

with **ArcReach** Technology



P/N: MR907762-1 (Standard machine package – Dual VRD), MR907762-2 (Basic upgrade package – Dual VRD), MR907762-3 (Full upgrade package - Dual VRD)

Dual operator engine driven welder with three phase power.

GMAW/FCAW Gas Shielded* FCAW-S Gasless* SMAW-DC Stick GTAW-DC TIG RMD** Pulse MIG** Air Carbon Arc Gouging *When set up with a suitable Miller wirefeeder. **When set up with the ArcReach® Smart Feeder. Pipe Welding Maintenance & Repair Rigs || Mechanical Contractor Construction Mining Maintenance Railroad Maintenance 7 3 **240** v 415 v **MAKE WELD GET FULL CONTROL DUAL OPERATOR** SPECIFICATIONS **ADJUSTMENTS AT OF YOUR BIG** CAPABILITY > 40 - 800 Amps THE WIREFEEDER*** **BLUE 700X** > Generator power 240 V One dependable engine -60 Hz****: Continuous Connect an ArcReach > Weld more in less time. two independent arcs with 4.000 W, 415-380 V 60 > Boost job-site accessory to lock the up to 400 Amps each. Hz**** 20,000 W front panel, get full productivity. > Deutz four-cylinder > Improve job-site safety control of your Big Blue industrial air-oiled and reduce the chance and prevent accidental TRANSFORM cooled diesel engine of slip, trip or fall changes by others. the way you weld with 95L fuel tank injuries. > 1 x 415 V 32 A 60 Hz. **MAKE WELD** 2 x 240 V 15 A 60 Hz ADJUSTMENTS AT THE WIREFEEDER > 784kg without fuel with Arc Reach Technology > VRD to CAT C AS 1674.2 > 40 - 800 A at 100% **When used with ArcReach SuitCase 12 wirefeeder or ArcReach Smart Feeder. Duty Cycle (Paralleled) > 20 - 400 A at 100% SUITABLE PARTS AND ACCESSORIES Duty Cycle (Separate dual outputs)

MR301456	ArcReach [®] SuitCase 12 Wirefeeder	_
MR301177	ArcReach [®] Smart Feeder	6
MR301499	20 Series Wirefeeder (Basic)	1
MR300616	S-74S Wirefeeder (Standard)	
MR301325	ArcReach® Stick/TIG Remote	
AA74-0/10	10m Lead Kit	U

^{****}Generator auxiliary power is 60Hz, and intended for operating equipment associate with welding, such as angle grinders, drills and floodlights. Some Australian 50Hz equipment incorporating induction motors, such as pumps, fans, air compressors, refrigeration or air-conditioners, may not operate correctly and could be damaged. Refer to appliance supplier or manufacturer to confirm suitability.



Big Blue[®] 800X Duo Air Pak[™] with ArcReach Technology

SPECIFICATIONS

> Generator power 240 V

Continuous 4.000 W

> Generator power 415-

27,000/Continuous

> Duetz turbo charged

with 95 L fuel tank

> 1 x 415 V 32 A 60 Hz,

> 917kg without fuel

> 40 - 800 A at 100%

> 20 - 400 A at 100%

dual outputs)

Duty Cycle (Separate

2 x 240 V 15 A 60 Hz

> VRD to CAT C AS 1674.2

Duty Cycle (Paralleled)

of weld output

20,000 W dependent

4-cylinder liquid cooled

industrial diesel engine

60 Hz****: Peak: 5,500/

380 V 60 Hz***: Peak:

P/N: MR907763-1 (Dual VRD), MR907763-2 (Basic upgrade package), MR907763-3 (Full upgrade package)

The most powerful diesel generator in the industry.

GMAW/FCAW Gas Shielded* FCAW-S Gasless* SMAW-DC Stick GTAW-DC TIG RMD** Pulse MIG** Air Carbon Arc Gouging

*When set up with a suitable Miller wirefeeder. **When set up with the ArcReach® Smart Feeder.

Construction Railroad Maintenance | Mining Maintenance | Maintenance & Repair Rigs **Pipe Welding**



UNBEATABLE POWER

The Big Blue® 800X is the most powerful diesel generator in the industry.



SUITABLE PARTS AND ACCESSORIES

MR301456	ArcReach [®] SuitCase 12
MR301177	ArcReach® Smart Feeder
MR301499	20 Series Wirefeeder (Basic)
MR300616	S-74S Wirefeeder (Standard)
MR3000615	22A Wirefeeder
MR301325	ArcReach [®] Stick/TIG Remote
AA74-0/10	10m Lead Kit

INGERSOLL RAND ROTARY SCREW AIR COMPRESSOR

- > 30,000-hour life expectancy.
- > Independent on/off control for applications not requiring compressed air allows greater fuel savings and longer compressor service intervals.

DUAL OPERATOR CAPABILITY

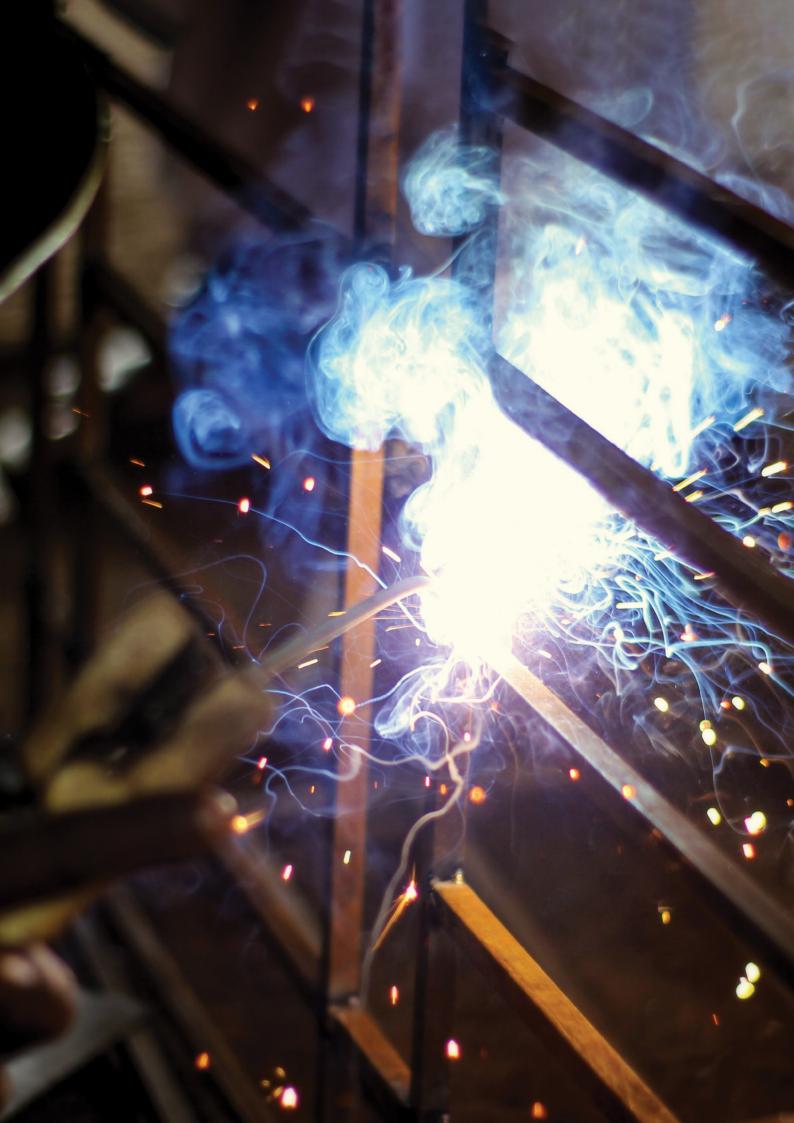
- > One dependable engine - two independent arcs with up to 400 Amps each.
- > Operators can work independently with no arc interaction.

MULTI-ARC WELDING

- > Plug in additional inverters for a true multi-operator work platform!
- > Two additional XMT® multi-process machines equal four operators, up to 200 Amps each.

Generator auxiliary power is 60Hz, and

intended for operating equipment associate with welding, such as angle grinders, drills and floodlights. Some Australian 50Hz equipment incorporating induction motors, such as pumps, fans, air compressors, refrigeration or air-conditioners, may not operate correctly and could be damaged. Refer to appliance supplier or manufacturer to confirm suitability.



Arc & TIG Welders

THE MOST PREMIUM & ADVANCED ON THE MARKET

Miller Arc & TIG machines provide reliability and consistency that is second to none.

	STY X	STAR	ASTY	ASTY	STAR
	DYNASTY 210DX	MAXSTAR 210DX	DYNASTY 280DX	DYNASTY 400	MAXSTAR 400
INPUT POWER					
240 V SINGLE PHASE	50/60 Hz	50/60 Hz	50/60 Hz		
415 V THREE PHASE	50/60 Hz	50/60 Hz	50/60 Hz	50/60 Hz	50/60 Hz
TIG OUTPUT	210 A at 18.4 V, 60% Duty Cycle	210 A at 18.4 V, 60% Duty Cycle	235 A at 19.4 V, 60% Duty Cycle	300 A at 22 V, 60% Duty Cycle	300 A at 22 V, 60% Duty Cycle
PROCESSES					
STICK	~	\checkmark	\checkmark	~	\checkmark
AC TIG	~		\checkmark	~	
DC TIG	~	~	\checkmark	~	\checkmark
HIGH FREQ.	\checkmark	\checkmark	\checkmark	~	\checkmark
LIFT ARC	\checkmark	~	\checkmark	~	~
PULSE	\checkmark	~	\checkmark	\checkmark	~
VRD	\checkmark	~	\checkmark	\checkmark	~
GEN. POWER REQUIRED	8.4 kVA	7.4 kVA	12.3 kVA	19.4 KVA	19.4 kVA
MATERIALS TO BE WELDED					
STEEL	\checkmark	~	\checkmark	\checkmark	~
ALUMINIUM	\checkmark		\checkmark	✓	
STAINLESS STEEL	\checkmark	~	\checkmark	~	\checkmark
COPPER	~	\checkmark	\checkmark	~	\checkmark
TITANIUM	~	\checkmark	\checkmark	~	\checkmark
APPLICATIONS	Precision Fabrication, Aerospace, Automotive, Infrastructure, Construction, Defense, Manufacturing Metal, Fabrication, Aluminium, Maine Fabrication	Precision Fabrication, Aerospace, Petrochemical, Food & Beverage Industry, Shipboard	Aerospace, Heavy Equipment Manufacturing, Infrastructure, Construction, Manufacturing, Railcar, Shipbuilding, Boat/Yacht, High Purity Processing	Precision Fabrication, Aerospace, Heavy Fabrication, Pipe & Tube Fabrication, Aluminium Ship Repair, Anodised Aluminium, Fabrication	Precision Metal Fabrication, Tube Mills, Pipe and Tube Fabrication, Tool & Die, Exotic Material Fabrication, Pressure Vessel Fabrication





Dynasty 210DX

P/N: MR907686003-1

The most advanced AC/DC TIG Stick welder on the market.



AC/DC TIG Pulse TIG SMAW	-DC Stick HF Start		
Precision Fabrication Aerospation Aluminium Maine Fabrication		Defence Manufacturing N	Metal Fabrication
PRODUCE FIRST CLASS ALUMINIUM TIG WELDS Get four AC waveforms:	GET HIGH QUALITY ARCS FROM VIRTUALLY ANY POWER SOURCE	ELIMINATE ANY GUESS WORK USING PRO-SET™ Get the speed,	CALIBRATE YOUR DIGITAL METERS TO SUIT CERTIFICATION
 > Advanced Squarewave > Soft Squarewave > Sine Wave > Triangular Waves 	Auto-Line Technology allows you to use virtually any AC power source, including single and three	convenience and confidence you need by using pre-set controls.	SPECIFICATIONS > 1 - 210 A
Provides exceptionally smooth, precise, clean welds and unmatched arc control every time you weld.	phase (210 - 480 V).	EASILY UPDATE SOFTWARE & EXPAND PRODUCT FEATURES Simply upload updates	 Generator compatible 8.4 kVA VRD to CAT C AS 1674.2 IP rating: IP23 21.3kg 210 A at 18.4 V, 60% Duty Cycle

SUITABLE PARTS AND ACCESSORIES

MR300429Wireless Foot ControlMR194744RFCS-14 Foot ControlMR301318Runner CartKIT0006Air-Cooled TIG Kit



WGAK3
KIT0008
MR300972
MR043810

onto a USB, then insert the memory card into the front panel data point.

> TIG Torch Accessory Kit Water-Cooled TIG Kit Water-Cooled Coolmate 1.3 Water-Cooled Coolant





Maxstar 210DX

P/N: MR907684001-1

The most premium DC TIG stick welder in its class.



GTAW-DC TIG Pulse TIG SMAW-DC Stick HF Start **Precision Fabrication** Aerospace Petrochemical Food & Beverage Industry Shipboard 3 CC DC 240 v 415 v 480 v THE MOST PREMIUM **ELIMINATE ANY CALIBRATE YOUR GET HIGH QUALITY DC TIG & STICK ARCS FROM GUESS WORK DIGITAL METERS TO** VIRTUALLY ANY WELDER **USING PRO-SET™** SUIT CERTIFICATION **POWER SOURCE** > Provides increases Get the speed, Auto-Line Technology puddle agitation. convenience and allows you to use virtually > Improves arc stability. confidence you need by KEY SPECS any AC power source, > Reduces input and using pre-set controls. > 1 - 210 A including single and three distortion. > Generator compatible phase (210 - 480 V). > Boosts travel speeds. – 7.4 kVA > Provides an **EASILY UPDATE** > VRD to CAT C AS 1674.2 exceptionally sooth **SOFTWARE &** > IP rating: IP23 and precise arc. **EXPAND PRODUCT** > 17.2kg **FEATURES** > 210 A at 18.4 V, Simply upload updates 60% Duty Cycle onto a USB, then insert

SUITABLE PARTS AND ACCESSORIES

MR300429 MR194744 MR301318 KIT0006 Wireless Foot Control RFCS-14 Foot Control Runner Cart Air-Cooled TIG Kit



WGAK3 KITOOO8 MR300972 MR043810

the memory card into the front panel data point.

TIG Torch Accessory Kit Water-Cooled TIG Kit Water-Cooled Coolmate 1.3 Water-Cooled Coolant







Dynasty 280DX

P/N: MR907514002

Provides the highest quality aluminium welds.



AC/DC TIG Pulse TIG SMAW-DC Stick HF Start Aerospace Heavy Equipment Manufacturing Infrastructure Construction Manufacturing Railcar Shipbuilding Boat/Yacht High Purity Processing 3 <u>CC</u> AC 5 7 240 v 415 v 480 v PRODUCE FIRST **GET HIGH QUALITY EASILY UPDATE FAN-ON-DEMAND™ CLASS ALUMINIUM ARCS FROM SOFTWARE &** Reduces noise, energy **TIG WELDS** VIRTUALLY ANY **EXPAND PRODUCT** use and contamination. **POWER SOURCE FEATURES** Get four AC waveforms: > Advanced Squarewave Auto-Line Technology Simply upload updates allows you to use virtually > Soft Squarewave onto a USB, then insert **SPECIFICATIONS** any AC power source, the memory card into the > Sine Wave including single and three front panel data point. > Triangular Waves > 1-280 A phase (210 - 480 V). > Generator compatible -Provides exceptionally 12.3 kVA smooth, precise, clean > VRD to CAT C AS 1674.2 welds and unmatched **ELIMINATE ANY** > IP rating: IP23 arc control every time **GUESS WORK CALIBRATE YOUR** > 25kg you weld. **USING PRO-SET™ DIGITAL METERS TO** > 235 A at 19.4 V, SUIT CERTIFICATION Get the speed, 60% Duty Cycle convenience and confidence you need by using pre-set controls.

SUITABLE PARTS AND ACCESSORIES

MR300429 W MR194744 R MR301318 R KIT0006 Ai





WGAK3	
KIT0008	6
MR3009	72
MR0438	310

	TIG Torch Ad
	Water-Coole
2	Water-Coole
C	Water-Coole

G Torch Accessory Kit ater-Cooled TIG Kit ater-Cooled Coolmate 1.3 ater-Cooled Coolant





Dynasty 400

P/N: MR907717002

For high end precision TIG welding.



AC/DC TIG Pulse 1	TIG SMA	W-DC Stick Air Carbon Arc I	HF Start			
Aerospace Heavy Fabrication Precision Fabrication Pipe & Tube Fabrication Aluminium Ship Repair Anodised Aluminium Fabrication						
415 v Phase <u>CC</u> AC DC						
PRODUCE FIRST CLASS ALUMINIU TIG WELDS Get four AC wavefor > Advanced Square	JM ms:	MAINTAIN & SAVE YOUR PARAMETERS WITH 9 INDEPENDENT PROGRAM MEMORIES	 SPECIFICATIONS > 3 - 300 A > Generator compatible 19.4 kVA > VRD to CAT C AS 1674.2 			
 > Soft Squarewave > Sine Wave > Triangular Waves Provides exceptionally smooth, precise, clean 		CALIBRATE YOUR DIGITAL METERS TO SUIT CERTIFICATION	 > IP rating: IP23 > 61kg > 300 A at 22 V, 60% Duty Cycle 			
welds and unmatch arc control every tim you weld.	ed					

SUITABLE PARTS AND ACCESSORIES

MR300429 MR194744 MR300244 KIT0006 Wireless Foot Control RFCS-14 Foot Control Runner Cart Air-Cooled TIG Kit



WGAK3 KIT0008 MR300245 MR043810

TIG Torch Accessory Kit Water-Cooled TIG Kit Water-Cooled Coolmate 3.5 Water-Cooled Coolant





Maxstar 400

P/N: MR907716002

DC TIG welding for exotic materials.



GTAW-DC TIG Pulse TIG SM,	AW-DC Stick Air Carbon Arc						
Precision Metal Fabrication Tub	Precision Metal Fabrication Tube Mills Pipe & Tube Fabrication Tool & Die Exotic Material Fabrication						
415 CC DC A A							
THE MOST PREMIUM DC TIG/STICK WELDERS IN ITS CLASS	MAINTAIN & SAVE YOUR PARAMETERS WITH 9 INDEPENDENT PROGRAM MEMORIES	FAN-ON-DEMAND [™] Reduces noise, energy use and contamination.					
 > Provides increased puddle agitation. > Improves arc stability. > Reduces input and distortion. > Boosts travel speeds. 	CALIBRATE YOUR DIGITAL METERS TO SUIT CERTIFICATION	SPECIFICATIONS 3 - 400 A Generator compatible - 19.4 kVA 					
 Provides an exceptionally sooth and precise arc. 		 > VRD to CAT C AS 1674.2 > IP rating: IP23 > 61kg > 300 A at 22 V, 60% Duty Cycle 					

SUITABLE PARTS AND ACCESSORIES

MR300429 MR194744 MR300244 KIT0006 MR300244

Wireless Foot Control RFCS-14 Foot Control Runner Cart Air-Cooled TIG Kit



WGAK3 KIT0008 MR300245 MR043810

TIG Torch Accessory Kit Water-Cooled TIG Kit Water-Cooled Coolmate 3.5 Water-Cooled Coolant



Wirefeeders

SETS THE STANDARD FOR PERFORMANCE

Delivers superior wire feed speed accuracy and consistency.

	ARCREACH [®] SUITCASE 12	ARCREACH [®] SMART FEEDER	20 SERIES BASIC	20 SERIES BASIC DIGITAL	70 SERIES S-74-S	70 SERIES S-74D	74 MPA PLUS
OUTPUT	425 A at 60% Duty Cycle	275 A at 60% Duty Cycle	500 A at 100 V, 100% Duty Cycle	500 A at 100 V, 100% Duty Cycle	600 A at 100 V, 100% Duty Cycle	600 A at 100 V, 100% Duty Cycle	600 A at 100 V, 100% Duty Cycle
PROCESSES MIG PULSED MIG & RMD	~	✓ With XMT® 350 FieldPro™ with ArcReach® and Big Blue® engine driven with ArcReach®	~	~	~	~	Vith XMT® 450 MPa (Pulsed MIG only)
SOLID WIRE	~	\checkmark	\checkmark	\checkmark	~	\checkmark	\checkmark
FLUX-CORED	\checkmark	\checkmark	\checkmark	\checkmark	~	\checkmark	\checkmark
ALUMINIUM	\checkmark	~	\checkmark	\checkmark	\checkmark	~	\checkmark
METERS	\checkmark	~		\checkmark		~	\checkmark
CLC (CABLE LENGTH ON COMPENSATION)	With XMT [®] 350 FieldPro [™] ArcReach [®]						
AWW (ADJUST WHILE WELDING)	With XMT [®] 350 FieldPro [™] with ArcReach [®]						
POWER REQUIRED	Operates on open-circuit voltage and arc voltage: 14 - 48 VDC/ 110 max. OC	Operates on open-circuit voltage and arc voltage: 14 - 48 VDC/ 110 max. OC	24 Vac 3.5 A 50/60 Hz	24 Vac 3.5 A 50/60 Hz	24 Vac 10 A 50/60 Hz	24 Vac 10 A 50/60 Hz	24 Vac 10 A 50/60 Hz
NUMBER OF ROLL FEEDERS	2	2	4	4	4	4	4
WIRE SIZE	0.6 - 1.4mm (solid) 0.8 - 2.0mm (flux-cored)	0.9 - 1.2mm	0.6 - 2.0mm	0.6 - 2.0mm	0.6 - 2.0mm	0.6 - 2.0mm	0.6 - 2.0mm
APPLICATIONS	Construction, Shipbuilding, Heavy Fabrication, Mining, Rental Fleets	Construction, Shipbuilding, Heavy Fabrication, Mining, Rental Fleets, Piping	Heavy or Light Duty Fabrication Shops, Trailer Manufacturers, Furniture Manufacturers, Automotive Products, Educational Institutions	Heavy or Light Duty Fabrication Shops, Trailer Manufacturers, Furniture Manufacturers, Automotive Products, Educational Institutions	Construction, Fabrication, Mining, Maintenance	Construction, Fabrication, Mining, Maintenance	Marine, Construction, Fabrication, Mining, Maintenance



ArcReach SuitCase 12



P/N: MR301456

Provides superior wire feed speed accuracy and consistency.

GMAW/FCAW Gas Shielded FCAW-S Gasless

Construction Shipbuilding Heavy Manufacturing Mining Rental Fleets



A SOLID SOLUTION TO LAST IN HARSH ENVIRONMENTS



*When used with ArcReach SuitCase 12 wirefeeder or ArcReach Smart Feeder.

SETS THE STANDARD FOR PERFORMANCE

Ensures wire feed speed accuracy and consistency that rivals the best bench top feeders, making it easier to produce quality welds.

SET VOLT & WIREFEED SPEED REMOTELY

The simple interface on the feeder allows operators to adjust parameters at the point of use with no control cords.

MAKE WELD ADJUSTMENTS AT THE WIREFEEDER WHEN USED WITH AN ARCREACH® POWER SOURCE

- > Weld more in less time.> Boost job-site
- productivity.
- Improve job-site safety and reduce the chance of slip, trip or fall injuries.

EASY PROCESS CHANGEOVER

Simply connect the ArcReach SuitCase 12 wirefeeder to your weld lead and you are ready to go. The power source automatically switches settings to run conventional wire processes.

SPECIFICATIONS

> 15.9kg
> 425 A at 28.4 V, 60% Duty Cycle

SUITABLE PARTS AND ACCESSORIES

Bernard MIG guns & consumables, Miller drive rollers, Euro adaptor kits to be purchased separately.





ArcReach Smart Feeder



P/N: MR301177

Delivers excellent RMD & Pulsed MIG welding (for selected power sources).

GMAW/FCAW Gas Shielded FCAW-S Gasless RMD* Pro Pulse

*Available with selected ArcReach power sources only.

Construction || Shipbuilding || Heavy Manufacturing || Mining



MAKE WELD ADJUSTMENTS AT THE WIREFEEDER WHEN USED WITH AN ARCREACH® POWER SOURCE

- > Weld more in less time.
- Boost job-site productivity.
- Improve job-site safety and reduce the chance of slip, trip or fall injuries.

ELIMINATES PROCESS SWITCH OVER TIME WITH SYNERGIC PROCESSES

RMD and pulsed MIG welding allows procedures with one wire and one gas.

DELIVERS EXCELLENT RMD & PULSED MIG WELDING

Up to 200 feet away from the power source with no control cords - twice the distance previously possible. (For selected power sources only.)

AUTOMATICALLY SHIFT CONTROL TO THE ARCREACH SMART FEEDER

Rental Fleets

Simply connect the ArcReach Smart Feeder to your leads and you are ready to go.



**When used with ArcReach SuitCase 12 wirefeeder or ArcReach Smart Feeder.

EASY PROCESS CHANGEOVER

Simply connect the ArcReach Smart Feeder to your weld lead and you are ready to go. The power source automatically switches settings to run conventional wire processes.

SPECIFICATIONS

- > 23kg
- > 275 A at 60% Duty Cycle

SUITABLE PARTS AND ACCESSORIES

Bernard MIG guns & consumables, Miller drive rollers, interconnecting lead kits and euro adaptor kits to be purchased separately.



20 Series

P/N: MR301499 (Basic). MR301499001 (Digital)

Provides a starting and stopping performance that can't be matched.



70 Series

P/N: MR300616 (S-74S Standard), MR300617 (S-74D Digital), MR300620 (D-74D Digital Dual)

Suited to Deltaweld Dimension and XMT power sources.

GMAW/FCAW Gas Shielded FCAW-S Gasless

Construction Fabrication Mining Maintenance



SAVE TIME WITH **THE QUICK &** EASY DRIVE ROLL **CHANGE OVER**

PROVIDES REMOTE VOLTAGE CONTROL FOR VOLTAGE SET UP AT THE WIREFEEDER

SPECIFICATIONS

- > Input power 24 VAC
- > 4 gear driven drive roll > S-74 Single: 26kg, S-74/D-74 Dual: 39.5kg
- > 600 A at 100% Duty Cycle

Heavy or Light-Duty Fabrication Shops Furniture Manufacturers **Educational Institutions**

00

GMAW/FCAW Gas Shielded

- > Provides a smooth. positive and accurate
- wire feed. > Offers a stopping and starting performance that can't be matched.
- > For long extended welds without the need to hold the gun trigger.

DIGITAL MODEL

FCAW-S Gasless

Make parameter changes in a weld cell or at a remote location using the digital meter or remote voltage control.

Automotive Products

SPECIFICATIONS

- > Input power 24 VAC
- > 4 gear driven drive roll
- > 21kg > 500 A at 100 V,
- 100% Duty Cycle

SUITABLE PARTS AND ACCESSORIES

Bernard MIG guns & consumables, Miller drive rollers, interconnecting lead kits and euro adaptor kits to be purchased separately.



SUITABLE PARTS AND ACCESSORIES

Bernard MIG guns & consumables, Miller drive rollers, interconnecting lead kits and euro adaptor kits to be purchased separately.







S-74 MPa Plus

P/N: MR300577

Offers push/pull MIG gun capability.



- Get TIG weld appearance with MIG simplicity and productivity.
- Offers push/pull MIG gun capability.
- > Weld any aluminium job.
- Reduce weld setup time with 4 weld programs.



- > 39.5kg
- > 300 A at 100% Duty Cycle

SUITABLE PARTS AND ACCESSORIES

Bernard MIG guns & consumables, Miller drive rollers, interconnecting lead kits and euro adaptor kits to be purchased separately.



Induction Heating REDUCE PRE-HEATING TIME BY UP TO 75%

Provides a safer and faster heating process.



Induction heating is a very safe, cost effective & fast heating process.



FASTER TIME-TO-TEMPERATURE

GREATLY IMPROVES SAFETY

DRIVES MOISTURE FROM WELD ZONE

HEATS UNIFORMLY

REDUCES RE-WORK DUE TO HYDROGEN CRACKING



Scan the QR code to watch our videos and find out how much the ProHeat 35 can benefit you.



ProHeat[™] 35

P/N: MR907690

Brings a part to temperature at a fraction of the time compared to traditional flame and resistance heating processes.

Induction Heating

Transmission Pipeline - Construction/Repair		Fabrication Shops	Power Piping - (Construction/Repair	Shrink Fit
Petrochemical - Construction/Repair	Shipbuildin	g Mining Equipme	nt Maintenance	Drill Pipe Manufactu	uring



PRE-HEAT TIME CAN BE REDUCED BY UP TO 75%

The part will reach the desired temperature in a significantly shorter time compared to traditional flame and resistance heating processes, allowing the job to get done faster. Companies using the ProHeat[™] 35 have reduced pre-heating time from over 2 hours to just 30 minutes.

REDUCE COSTS

The faster heating time reduces costs due to less labour time, plus there is no fuel costs or expensive ongoing inspection or audit costs associated with the induction heating process.

PROVIDES A SAFER WELDING ENVIRONMENT

Does not expose welders to open flame, explosive gases and hot elements associated with fuel gas heating and resistance heating.

EASY SET-UP

Compared to resistance heating, induction heating is easy to set up and pull down, making it versatile to go from job to job.

- > Input power: 400 -460 V 50/60 Hz
- > Output frequency: 50 - 30 kHz
- Input Amps at rated output: 60 A, 400 V
- Rated output: 35 kW at 100% Duty Cycle
- > 103kg

SUITABLE PARTS AND ACCESSORIES

MR301117	Rolling Inductor
MR301298	Heavy Induction Cooler CE
MR195436	Running Gear





Rolling Inductor

P/N: MR301117

Designed for heating and moving parts.

Induction Heating

Process Piping Refinery Petrochemical Power Piping Pressure Vessels



EASY TO USE

Simple to set up and operate. Flexible and portable to fit a wide range of heating applications on pipe, plate and other moving parts.

MAXIMUM PRODUCTIVITY

Easy setup, quick time to temperature, and continuous heating increases productivity while reducing consumable costs and labour expenses.

SUITABLE PARTS AND ACCESSORIES

MR301119	Rolling Inductor Mounting Arm
MR301183	Rolling Inductor Travel Detect System
MR300993	ProHeat External Cooler





Welding Safety

SEE WHAT YOU'VE BEEN MISSING

Miller welding helmets provide enhanced clarity and natural colour, so you can see more detail.

Auto-Darkening Welding Helmets

PROVIDES BETTER VISIBILITY, SUPERIOR COMFORT & ULTIMATE SUPPORT

Miller welding helmets provide the ultimate protection and performance.

	DIGITAL ELITE SERIES	DIGITAL INFINITY SERIES
PROCESSES		
STICK	\checkmark	~
MIG	\checkmark	~
TIG	~	~
PLASMA	\checkmark	✓
PULSE	~	~
ARC SENSORS	4	4
VIEWING AREA	97 x 60mm	112 x 78mm
SWITCHING SPEED	1/25,000 sec	1/25,000 sec
OPERATING MODES	Weld, Cut, Grind, X-Mode	Weld, Cut, Grind, X-Mode
WEIGHT	510g	650g
WARRANTY	3 years	3 years



Digital Elite[™] Series with ClearLight™ Lens Technology



P/N: Black - 281000, Inferno - 281003, Lucky's Speed Shop - 281001, Raptor - 281007

Provides enhanced clarity so that you can see more detail.

MIG Stick TIG Plasma Pulse

Medium to Heavy Fabrication Industrial Fabrication



SEE WHAT YOU'VE BEEN MISSING

ClearLight[™] Lens Technology allows more colours of the visible light spectrum to come through the lense for natural accurate tones.

FOUR OPERATING MODES

Weld, cut, grind and X-mode provide ultimate versatility.

ELIMINATES SUNLIGHT INTERFERENCE

With X-Mode technology the sensors will only trigger the lens to darken when you start to weld.

AUSTRALIAN STANDARDS

Tested in Australia, the lens and helmet comply with Australian Standards AS/NZS 1338.1 (Auto-Darkening) and AS/NZS 1337.1B (High Impact).

LIGHTWEIGHT HEADGEAR

Choose from multiple settings for the best fit and comfort.



SPECIFICATIONS

- > 4 arc sensors
- > 510g





Digital Infinity[™] Series with ClearLight[™] Lens Technology



P/N: Black - 280045, Black Ops - 280047, Departed™ - 280048

Eliminates sunlight interference with X-Mode Technology

MIG Stick Plasma Pulse

Medium to Heavy Fabrication Industrial Fabrication



SEE WHAT YOU'VE BEEN MISSING

ClearLight[™] Lens Technology allows more colours of the visible light spectrum to come through the lense for natural accurate tones.

X-MODE ELIMINATES SUNLIGHT **INTERFERENCE**

The sensors will only trigger the lens to darken when you start to weld.

FOUR OPERATING MODES

Weld, cut, grind and X-mode provide ultimate versatility.

EXCLUSIVE ARC TRACKING TECHNOLOGY

Includes a digital clock and alarm, making it possible to track welding time, and features a multi-language help menu for support.

KEEPS TRACK OF WELD TIME

Features InfoTrack™ technology which includes a digital clock and alarm. Allows operators to keep track of weld time.

AUSTRALIAN STANDARDS

Tested in Australia, the lens and helmet comply with Australian Standards AS/NZS 1338.1 (Auto-Darkening) and AS/NZS 1337.1B (High Impact).

HEADGEAR

Provides extensive adjustability for the best fit and advanced support.



SPECIFICATIONS

- > Huge viewing area of 112 x 78mm
- > 4 arc sensors
- > 650g

Cored Wires

FOR WELDERS WHO DEMAND THE MOST HIGH PERFORMING SOLUTIONS

Whether it's flux-cored, metal-cored, gas-shielded or self-shielded, Hobart wires provide quality repeatable MIG welding performance for every job.



Flux-Cored & Metal-Cored Wires

FOR THE WORKSHOP OR ON-SITE

When a quality result matters, Hobart delivers.

FLUX-CORED WIRES







P/N: S283212-029 (1.2mm 15kg Spool), S283219-029 (1.6mm 15kg Spool)

Flux-Cored Gas-Shielded

Shipbuilding	Storage Vessel	off-Shou	re Structures
Earth Moving	Equipment Pip	e Welding	



A RUTILE POSITION WIRE DESIGNED FOR WELDING MILD AND CARBON STEELS

- Performs exceptionally well over rust, mill scale and some primers.
- No pre-cleaning necessary.
- Low spatter & low fume levels.
- > Easy slag removal.

CLASSIFICATIONS

- > AWS A5.20: E71T-1M, E71T-12MJ H8
- > AS/NZS ISO 17632-B -T494T1-1MA-U H5
- > AS/NZS ISO 17632-B -T494T12-1MA-U H5

KEY FEATURES

- Excellent toughness at low temperatures
- > Outstanding weldability
- Produces high quality
- X-ray clear weld deposit



FabCo[®] 811N1

P/N: S283612-029 (1.2mm 15kg Spool), S283619-029 (1.6mm 15kg Spool)

Flux-Cored Gas-Shielded

High-Strength Low-Alloy Steels Structural Fabrication

Bridge Fabrication Heavy Equipment Fabrication

Mining Maintenance & Repair Single & Multi-Pass Welding



AN EXCELLENT CHOICE FOR MORE DEMANDING APPLICATIONS

- > Reduces clean-up time.
- Minimises the risk of hydrogen-induced cracking.

CLASSIFICATIONS

- > AWS A5.20: E71T-1MJ H4, E71T-1C H4,
- AS/NZS ISO: 17632-B -T494T12-1M/C A-U H5

- Fast-freezing slagNominal 1%
- nickel depositExcellent impa
- toughness
- Low-hydrogen deposi
- Low spatter and excellent slag removal
 Excellent subject out of
- Excellent out-ofposition performance
- Improves operator appeal, reduces clean up time







Megafil[®] 713R

P/N: 71315 (1.2mm 16kg Spool), 71333B (1.6mm 16kg Spool)



FabCor® Edge[™] Ni1

P/N: S79512-029 (1.2mm 15kg Spool), S279519-029 (1.6mm 15kg Spool)

Metal-Cored Gas-Shielded

High-Strength Low-/	Structural Fabri	ication	
Heavy Equipment F	Single & Multi-Pa	ass Wel	ding
Weathering Steels	Nickel-Molybdenum Steels		



OFFERS HIGHER DEPOSITION RATES & TRAVEL SPEEDS THAN SOLID WIRES

- > Reduces clean-up time.> Minimises risk of
- inclusions.
- > Minimises burn-through.
- > Reduces part rejection.
- Increases productivity, more parts per hour.

CLASSIFICATIONS

- > AWS A5.28: E80C-Ni1 H4,
- > AS/NZS ISO: 17632-B-T554T15-0MA-N1-UH5

KEY FEATURES

- Virtually no silicon deposits at weld beac toe lines
- Excellent gap bridging capabilities
- Good impact toughness at low temperature
- Resists cracking in sever applications

Flux-Cored Gas-Shielded

Single & Multi-Pas	s Welding	General Fabrication	Offshore	
Pressure Vessels	Equipment Repairs & Modifications			
Heavy Equipment	Pipelines Non-Alloyed & Fine Grain Steel			



A SEAMLESS FLUX-CORED WIRE

- > Reduces clean-up time.
- Minimises the risk of hydrogen-induced cracking.
- Minimises risk of inclusions.
- Minimises risk of cracking in critical applications.

CLASSIFICATIONS

- > AWS A5.20: E71T-1MJ H4, E71T-1C H4,
- > AS/NZS ISO: 17632-B -T494T12-1M/C A-U H5

Low hydrogen we

- Fast freezing slag
 Smooth arc
- characteristicsEasy slag removal
- Excellent out-ofposition performance
- Assists in producing welds of consistent appearance and quality
- Good impact toughness, especially when used with an Argan-CO₂ gas shielding mixture









FabCor[®] 86R

P/N: S249412-029 (1.2mm 15kg Spool), S249412-050 (1.2mm 227kg X-Pack), S249419-029 (1.6mm 15kg Spool)



Hobart 77TM

P/N: H8-070C3112-158 (1.2mm 15kg Spool), H8-070C3116-158 (1.6mm 15kg Spool)

Metal-Cored Gas-Shielded

Automatic and Mechanised Welding		Storage Vess	els
Non-Alloyed & Fine Grain Steels Steel Structures Rail Cars			Rail Cars
Earthmoving Equipment Gene	eral Fa	abrication Sh	ipbuilding



HIGHER PRODUCTIVITY

- High deposition rates and efficiencies.
- > Reduces clean-up time.> Outstanding high-
- production performance.> Minimises risk of hydrogen-induced
- cracking.Promotes versatility in
- procedure development.

CLASSIFICATIONS

- > AWS A5.18: E70C-6M H4
- > AS/NZS ISO: 17632-B -T494T15-OMA-UH5

KEY FEATURES

- Virtually no slag coverage
- Excellent for robot welding
- > Assists in maintaining consistent weld quality
- Smooth arc characteristics
- Low diffusible hydrogen weld deposit
- Low smoke and spatter levels
- Excellent for both CV and pulsed welding

Metal-Cored Gas-Shielded

Structural Fabrication	Mining Buckets

Tank Construction | High Speed Welding



DESIGNED FOR HIGH SPEED FILLET & BUTT WELDING

 Reduces time and effort spent between runs and on clean-up prior to surface finishing.

CLASSIFICATIONS

 > AWS A5.18: E706M H4
 > AS/NZS ISO 17632-B -T494T15-0MA-UH5.

- > Slag-free weld bead
- > Higher deposition rates
- Low spatter/smootr
 appearance
- Better fusion profile







Fabshield XLR-8

P/N: S225719-053 (1.6mm 15kg Spool), S225724-053 (1.8mm 15kg Spool), S225725-053 (2.0mm 15kg Spool)

Flux-Cored Self-Shielded

Structural Steel Heavy Equipment Repair Mining Equipment				
Ship Construction	Site Work	Bucket Repairs		
Bucket Repairs P	ipe Spooling	Storage Tanks		



ALL-POSITIONAL FLUX-CORED WIRE

- Produces a stable arc and flat bead profile.
- Capable of producing X-ray quality welds.
- > No shielding gas required.

CLASSIFICATIONS

- > AWS A5.20: E71T-8JD H8,
- AS/NZS ISO: 17632-B -T492T8-1NA-U H10

- Designed for single and multi-pass welding
- Welds out-of-position a high currents
- Low hydrogen weld deposit
- Excellent slag remova
- Suitable for critical applications
- High impact strength at low temperatures
- Excellent mechanical properties under a wide range of heat input







MIG Guns & Consumables

BUILT FOR DURABILITY & DESIGNED FOR EASE OF USE

Using genuine welding comsubales provides better welds.

XBERNARD

MIG Guns

BTB MEANS "BEST OF THE BEST".

Bernard MIG guns use the best handles, necks, consumables, liners and cables for comfortable, smooth, reliable operation that can handle hard use and tough conditions.

Welding with a genuine Bernard MIG gun means less downtime, better productivity and more consistent welds.

Designed to solve problems, maximise productivity and improve your bottom line, these industrial-duty guns include an industry-leading one-year manufacturer's warranty.





Centerfire Consumables

CENTERFIRE SERIES

Centerfire's range of contact tips, nozzles and diffusers are easy to use, high performing and provide better arc starts, less spatter and more consistent welds. Plus, they can last up to 3 times longer than other brands and lower quality consumable copies.

CENTERFIRE HEAVY DUTY

Designed for shipbuilding, trailer fabrication and other heavy manufacturing operations. Centerfire's heavy-duty nozzles feature an easily removable and replaceable nozzle cone (the most frequently damaged part of the nozzle), thicker walls and a new, high temperature insulator.



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