VERSATILE, PORTABLE, MULTI-PROCESS INVERTER WITH VRD

- Single phase, multi-process inverter capable of handling MIG, Stick and Lift-TIG processes.
- With 250A of MIG, the Weldmatic 250i suits a wide range of applications - from fencing jobs to construction sites.

VRD
Built in VRD delivers added safety when operating in Stick or Lift-TIG mode and meets the requirements of site work. Fully compliant to Australian Standards AS 60974.1 & AS1674.2 CAT C.

PORTABLE
At 25.5kg, the Weldmatic 250i is portable and comes supplied with 2 handles for easy two person lift, making it suitable for onsite maintenance.

QUICK & EASY GUN CABLE ASSEMBLY
Supplied with a tradesman quality gun and cable complete with euro connector for easy fitting and removal.

BUILT-IN OPERATOR SAFETY
The power source features a built-in thermal protection device that will activate if the machine is operated beyond its safe thermal operating zone.

GAS OR GASLESS
Suits gas shielded and gasless flux cored wires.

SPOOL CAPACITY
Suits 5kg & 15kg spool.

EASY SET-UP & ADJUSTMENT
The control panel allows easy selection for gas and wire type, with infinitely variable voltage and wire speed, indicated on the digital display.

TROLLEY WITH DRAWER [OPTIONAL]
P/N AM358.

WARRANTY*
With a 2 year unlimited warranty, covering parts and labour, and supported by an Australia wide service network, you can be guaranteed you’re buying reliability and performance. *Power source only.

**PACKAGE INCLUDES**
- Euro Gun Cable (3.6m)
- Work Lead (3m)
- Industrial Twist Lock Electrode Holder (3m)
- Gas Regulator
- Drive Rollers – 0.9/1.2mm 'V' Groove, 0.9/1.2mm Knurled (Gasless)
- Tips (0.6/0.8/0.9/1.2mm)

**WELDMATIC 250i**
Part No: CP138-1

<table>
<thead>
<tr>
<th>PRIMARY VOLTAGE</th>
<th>RATED PRIMARY CURRENT</th>
<th>MAX. PRIMARY CURRENT</th>
<th>RECOMMENDED GENERATOR kVA</th>
<th>SUPPLY PLUG</th>
<th>RATED OUTPUT @ 40°C (10 MIN)</th>
<th>WELDING CURRENT RANGE</th>
<th>WIRE SIZE RANGE (MM)</th>
<th>SHIPPING WEIGHT</th>
<th>MACHINE WEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>240 Vac - 50/60 Hz</td>
<td>20.2 Amps</td>
<td>45 Amps</td>
<td>13 kVA</td>
<td>15 Amps*</td>
<td>250 A, 26.5 V, 20% Duty Cycle 112 A, 19.6 V, 100% Duty Cycle</td>
<td>30 - 250 Amps</td>
<td>0.6 - 0.9 solid 0.8 - 1.2 cored 1.0 aluminium</td>
<td>36kg</td>
<td>25.5kg</td>
</tr>
</tbody>
</table>

*15 Amp plug for commissioning purposes only